

Premium Interior Alkyd Enamel

Satin Finish • **2910**
Semi-Gloss Finish • **2930**

Product Description

Legacy Premium Alkyd Enamel is our finest quality interior alkyd enamel. Ease of application offers excellent flow and leveling qualities, while providing excellent sag resistance, unsurpassed abrasion resistance, and durability. It provides superior coverage, resists yellowing, resists staining, and offers excellent product versatility for a variety of interior painting needs. **This product is for interior use only!**

Recommended Substrates <ul style="list-style-type: none"> • Drywall, wallboard, and plaster • Poured and precast concrete • Wood trim, doors, molding, & windows • Furniture, cabinets and shelving • Primed metals • Numerous other substrates 	Available bases 2910: WB TB DB Available bases 2930: WB TB DB	Product Data Product Type: Alkyd																										
	Application: Brush, roller, airless or conventional spray Dry time @ 50% RH*: 4 - 6 HRS to touch Overnight to recoat *dry times listed may vary according to the relative humidity, temperature, film build, color and air movement of the application environment Flash Point: NonFlammable >107°F Clean Up: Mineral Spirits	<table border="1"> <tr> <td></td> <td>2910</td> <td>2930</td> </tr> <tr> <td>Gloss @60°:</td> <td>40-50</td> <td>70-80</td> </tr> <tr> <td>Wt Solids ±2%:</td> <td>72%</td> <td>66%</td> </tr> <tr> <td>Vol Solids ±2%:</td> <td>53%</td> <td>51%</td> </tr> <tr> <td>Wet Film Mils:</td> <td>4.0 - 5.3</td> <td>4.0 - 5.3</td> </tr> <tr> <td>Dry Film Mils:</td> <td>2.1 - 2.8</td> <td>2.0 - 2.7</td> </tr> <tr> <td>Coverage / Gal *</td> <td>300 - 400</td> <td>300 - 400</td> </tr> <tr> <td>VOC gms p/L**:</td> <td><400</td> <td><400</td> </tr> <tr> <td>Viscosity KU ±5:</td> <td>83</td> <td>87</td> </tr> </table>		2910	2930	Gloss @60°:	40-50	70-80	Wt Solids ±2%:	72%	66%	Vol Solids ±2%:	53%	51%	Wet Film Mils:	4.0 - 5.3	4.0 - 5.3	Dry Film Mils:	2.1 - 2.8	2.0 - 2.7	Coverage / Gal *	300 - 400	300 - 400	VOC gms p/L**:	<400	<400	Viscosity KU ±5:	83
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Product Features <ul style="list-style-type: none"> • Smooth satin & semi-gloss finish • Excellent durability & abrasion resistance • Excellent leveling & sag resistance • Superior coverage • Rust preventative 	Compliance These products are VOC compliant based on limits provided by EPA, MPI GPS-1 and OTC.	* coverage and wet and dry millage will vary by substrate type and porosity. ** less exempt solvents and before the addition of colorant																										
Product Limitations This product is for use on properly prepared above grade vertical substrates. Do not apply to horizontal surfaces or areas that come in constant contact with moisture or standing water.																												

Surface Preparation

Caution! There is the potential to release lead dust if you sand scrape or remove old paint. Lead is toxic and exposure to lead dust particles can cause serious illness including brain damage especially in children. Pregnant women should avoid exposure. If adequate ventilation is not possible, wear a NIOSH approved respirator to avoid inhalation of the fumes and wear clothing designed to prevent skin contact. Clean up carefully with a HEPA vacuum and a wet mop. Before starting your project, you can find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or visit their website at www.epa.gov/lead.

General Surface Preparation: The performance of this product is dependent on the integrity and soundness of the substrate. All surfaces should be clean and free of any dirt, rust, grease, mill oils, mill scale, efflorescence, organic growth, mildew or other contaminants that might adversely affect the adhesion and performance of this product. Any failed or deteriorated caulk or patching compound should be removed and replaced. Unpainted surfaces should be primed in accordance with manufacturer's recommendations. Glossy substrates should be deglossed prior to painting. **Drywall:** Nails or screws should be countersunk, and they along with any indentations should be mudded flush with the surface, sanded smooth and cleaned to remove any dust, then primed or sealed prior to painting the substrate. **Plaster:** Plaster, hardcoat, skim coat or other alkaline surfaces should be allowed to cure for at least 30 days prior to priming with an alkali resistant primer. **New Concrete, Stucco and Masonry Surfaces:** New concrete and masonry should cure for at least 30 days and preferably 90 days prior to painting. The PH of the substrate must be less than 10 prior to priming with an alkali resistant primer. Block mortar joint should cure for at least 30 days prior to priming. Fill block with appropriate blockfiller. **New Wood:** Unpainted wood or wood in poor condition should be sanded smooth, wiped clean and then primed. Any knots or resinous areas must be primed before painting. Countersink all nails, putty flush with surface, then prime with a quality stain blocking primer. **Ferrous Metal:** The surface must be cleaned thoroughly to remove any dust, rust, and surface contaminants and then primed with a corrosion resistant primer.

Directions for Use

Application: Mix thoroughly prior to use and occasionally during the application process. Product should be applied by brush roller or airless spray. Apply coating evenly by maintaining a "wet edge" and working the material deep into the cracks and voids in the substrate. When using roller application, product should be applied in a downward direction to allow for a uniform finish. When using airless spray application "back rolling" is recommended to work the material into the pores and reduce pinholes in the film. **Thinning:** Thinning is not required under normal conditions. **Clean Up:** Tools should be cleaned immediately after use with mineral spirits. Spray equipment should be flushed thoroughly after each use. **Brush:** Use quality natural or synthetic bristle brushes. **Roller:** Use a 1/4" to 3/4" shed resistant, synthetic or lamb's wool cover depending on porosity. **Airless:** Minimum tip size between .013 and .015. Tip size should reflect the type of equipment and pressure being used. **Dry Time and Curing:** Do not use when air surface or product temperatures are below 50°F or above 100°F. Cleaning should not occur until 30 days after the initial application.

Safety

CAUTIONS: COMBUSTIBLE! KEEP OUT OF REACH OF CHILDREN! Keep away from heat, sparks and open flames. INSURE PROPER CROSS-VENTILATION UNTIL COATING HAS DRIED! Where ventilation is inadequate, use a suitable respirator. Turn off main gas valve until after coating has dried, then have pilot lights re-lighted by a responsible person. Avoid prolonged contact with skin and breathing of vapors and/or spray mists. When spraying this material, use an OSHA approved cartridge respirator. Use chemical safety glasses, goggles, or a face shield for proper eye protection. Wash thoroughly after handling and before eating or smoking. Close container after each use. **DO NOT TAKE INTERNALLY! First Aid:** In case of eye contact immediately flush with plenty of water for 15 minutes and get medical attention immediately. If swallowed do not induce vomiting and get medical attention immediately.

Storage and Disposal

Product should be kept from freezing temperatures or temperatures above 95°F. Refer to your local city or county government for instructions on disposal options.

Florida Paints believes the technical data represented in this technical bulletin to be current and up to date. However, Florida Paints makes no warranties or guarantees either expressed or implied. Florida Paints claims no responsibility from damages incurred from use by either the purchaser or user of the product.

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Please excuse the small print used on this document but most paint company datasheets are two pages long. By squeezing all this information on one page we are doing our part to save a few trees.

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